

Date: Wednesday, 4/12/2006 3:36:44 PM
User: Linda LaBelle

Process Sheet

Split

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LABEL PLATE
Job Number	: 26631-1		
Estimate Number	: 10599		
P.O. Number	: N/A	Part Number	: D2506
This Issue	: 4/12/2006 S.O. No. : N/A	Drawing Number	: D2506 REV D1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: D1
Previous Run	: 24875	Material	: N/A
Written By	: SEE COMMENT BELOW	Due Date	: 4/19/2006
Checked & Approved By	: SEE ABOVE USER & DATE	Qty:	50 25 Um: Each
Comment	: Est. B 01.06.08 Now laser cut EC		

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 272

Laser Cut per Dwg D2506

Material: AISI 304/316 SS 20 gauge (0.040" thick)

Material release note required

2.0

D2506F

Placard



Comment: Qty.: 1.0000 Each(s)/Unit Total: 25.0000 Each(s)
Placard

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LABEL PLATE

Job Number: 26631

Part Number: D2506

Job Number



Seq. #:

Machine Or Operation:

Description :

6.0

DRAKE NC

NC BRAKE



Comment: NC BRAKE

1-Form as per dwg D2506

SB 06/04/25 10

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06-04-25 10

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WS.

06-04-25 10

9.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06/04/25 10

Job Completion

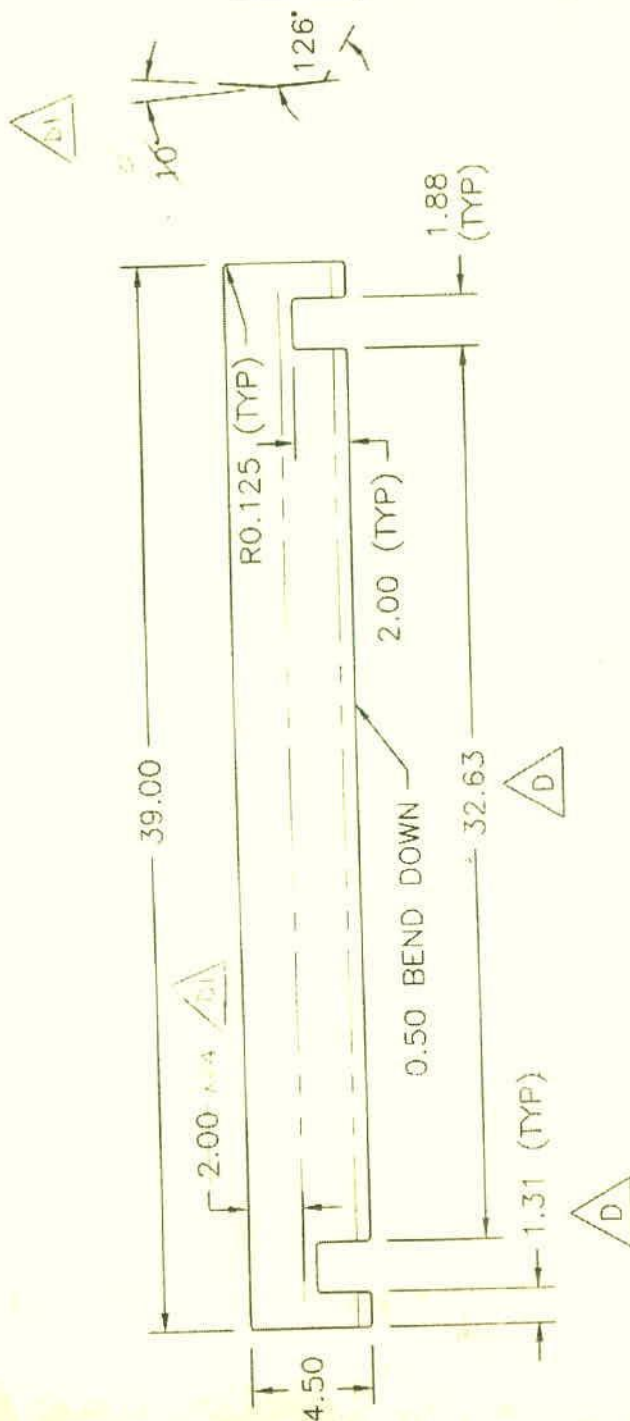


U 06-04-25



DESIGN BW	DRAWN BY JF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2506	REV. D SHEET 1 OF 1
DATE 99.10.04		TITLE LABEL PLATE	SCALE 1:1
B	96.06.18	REDESIGN OF LABEL PLATE	
C	96.09.04	REDESIGN OF LABEL PLATE	
D	99.10.04	32.63 WAS 32.25, 1.31 WAS 1.50	
E	[Signature]	[Signature]	

RELEASED
99.10.12 KE



D2506 FLAT PATTERN

NOTE: USE R0.08 BEND RADIUS

MATERIAL: A51 304/316 SS, 0.040 THICK

99.10.04
JF
99.10.04



METALLURGICAL TEST REPORT

NORTH AMERICAN STAINLESS CANADA, INC.
740 IMPERIAL ROAD NORTH
GUELPH, ON N1K1Y3

NORTH AMERICAN STAINLESS CANADA, INC.

Certificate: 5765 2 Mail To:
WILKINSON STEEL AND METALS
666 SOUTHMEAD DRIVE
VANCOUVER, BC V5Y1V3

Ship To:
WILKINSON STEEL AND METALS
666 SOUTHMEAD DRIVE
VANCOUVER, BC V5Y1V3

Date: 2/22/2006 Page: 1

Scale: 304

Finish: 11

Your Order: P51219PC002

NAS Order: IN 0005282 02

Corrosion: ASTM A262/22A:150Hand-DE

PRODUCT DESCRIPTION:

STAINLESS STEEL SHEET, COLD ROLLED, ANNEALED AND PICKLED.
ASTMA240/04a, 480/04a, 666/03, ASMESA240/04-A05, 480/04-A05, 666/04
Q08765D-A X MG PRM, AMS5513H X MRK&FIN, MIL5059D, AMD3, X CRWN MEAS

REMARKS:

Material free from mercury contamination. No weld repairs.
EN 10204 3.1 PRD 97/23/EC Annex1, Para. 4.3 Q08763Y Cond A

Product Id	Coil #	Thickness	Width	Weight	-----Length-----	Mark	Pieces	Commodity Code
B44277	B44277	.0345	48.0000	3,325 SHEETS	096.00	2	73	

CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States)

Heat	CM	C	CR	CU	MN	MO	N	NI	P	S	SI
88W5	US	.056	18.108	.365	1.639	.321	.050	8.210	.027	.001	.304

MECHANICAL PROPERTIES

Product Id#	Coil #	l d o i c r	UTS KSI	.2% YS KSI	ELONG 1/2"	Hard RB	Tail Hard
B44277	0288W5	F T	98.48	49.21	55.28	78.50	81.00

QC ENGINEER

ERIC HESS

3/10/2006

